

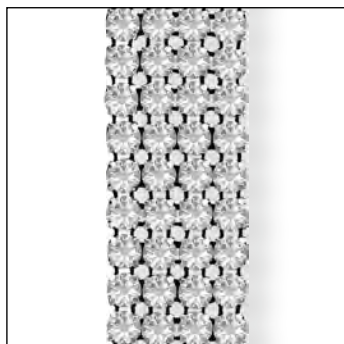
# 15

## METAL TRIMMINGS

Metal Trimmings are forward-integrated metal products. They can be sewn by hand or machine and mechanically applied onto different fabrics, leather, or other materials. Metal Trimmings are bestsellers in our textile, footwear, and accessory segments and offer a wide range of application possibilities.

ARTICLE EXPLANATION

**55 000**



<b>R</b> 001-024	
<b>SS</b> SS 20	
<b>M</b> 05 M	<b>100%</b>

<b>55 000</b>	<b>R</b>	<b>SS</b>	<b>M</b>	<b>100%</b>
Article number	Number of rows	Stone size	Minimum order quantity in meters (M)	% of actual size
	This article is available from 1 to 24 rows.			

ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION

<b>55 000</b>	<b>004</b>	<b>012</b>	<b>082</b>	<b>001</b>
Article number	3-digit code for number of rows	Color of thread (without net-edge, on 1 side/2 sides): 012 Black (without net-edge) 022 White (without net-edge) 112 Black (on 1 side) 212 Black (on 2 sides) 122 White (on 1 side) 222 White (on 2 sides)	Color of casing 081 Gold 082 Silver 086 Gun Metal 093 Rose Gold	Color of crystals  Please see the respective product matrix for all available reference code.

Please note: Articles with 1 row are only available with one or two side net-edge. The articles 52 001, 52 501, 55 001 and 55 501, however, can be ordered without net-edge.

## METAL TRIMMINGS

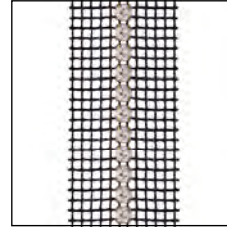
## CHATON & FLAT BACK BANDINGS

### AVAILABLE OPTIONS WITH NET-EDGE

All Chaton & Flat Back Bandings can be ordered with net-edge. This option can be added to one or both sides of the banding. Please see the respective product matrix for all available options.



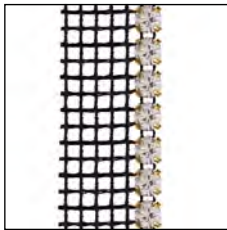
112  
Black net-edge  
on 1 side



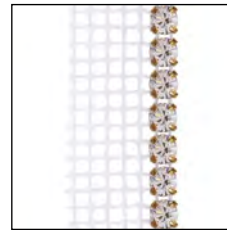
212  
Black net-edge  
on 2 sides

### AVAILABLE COMBINATIONS OF THREAD & CASING

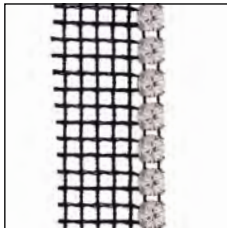
Chaton and Flat Back Bandings are available in four different casing colors and can be combined with two different thread/net-edge colors. Please see the respective product matrix for all available options.



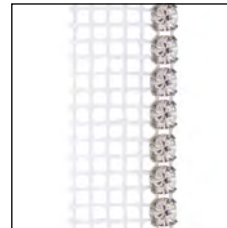
112 081  
Black thread,  
gold colored casing



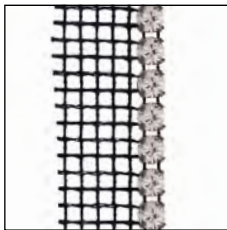
122 081  
White thread,  
gold colored casing



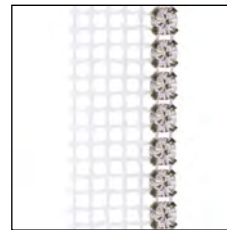
112 082  
Black thread,  
silver casing



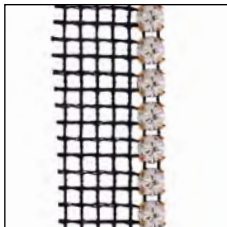
122 082  
White thread,  
silver casing



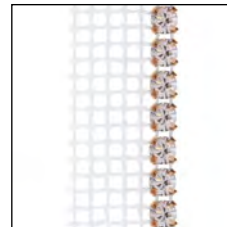
112 086  
Black thread,  
gun metal casing



122 086  
White thread,  
gun metal casing



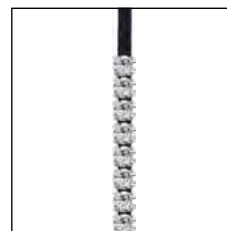
112 093  
Black thread,  
rose gold casing



122 093  
White thread,  
rose gold casing



012 082  
Black



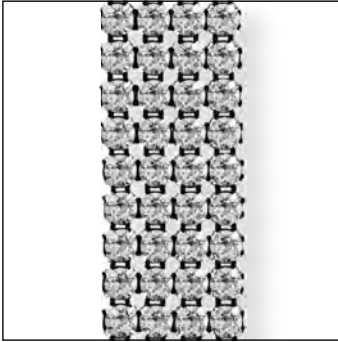
012 082  
Black

Please note: the connective cotton thread differs from the net-edge.

# METAL TRIMMINGS

# CHATON BANDINGS

52 000

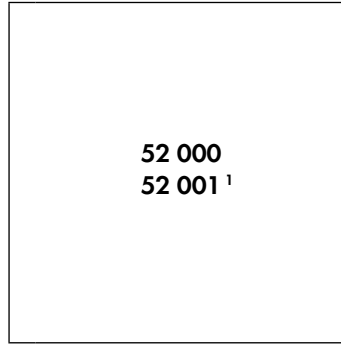


R	001-024	
SS	SS 18	
M	05 M	100%

52 001<sup>1</sup>



R	001	
SS	SS 18	
M	10 M	100%



52 000  
52 001<sup>1</sup>

<b>Color of Thread / Net-edge</b>	012 / 112 / 212 Black				
	022 / 122 / 222 White				
<b>Color of Casing</b>	081 Gold				
	082 Silver				
	086 Gun Metal				
	093 Rose Gold				

<b>Crystal</b>					
Crystal F (001)					
<b>Colors</b>					
<b>Plain Colors</b>					
Black Diamond F (215)					
<b>Crystal Effects</b>					
<b>Transparent Effects</b>					
Crystal AB F (001 AB)					

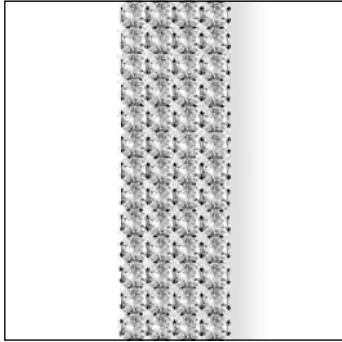
<sup>1</sup> Art. 52 001 is not available with net-edge. When ordering one row with net-edge, art. 52 000 should be used.



# METAL TRIMMINGS

# CHATON BANDINGS

## 52 500



R 001-024  
 SS PP 24  
 M 05 M 100%

## 52 501<sup>1</sup>



R 001  
 SS PP 24  
 M 10 M 100%

	Color of Thread / Net-edge		Color of Casing			
	012 / 112 / 212 Black	022 / 122 / 222 White	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
<b>52 500</b>						
<b>52 501<sup>1</sup></b>						
<b>Crystal</b>						
Crystal F (001)	■	■	■	■	■	■
<b>Colors</b>						
<b>Plain Colors</b>						
Black Diamond F (215)	■	■	■	■	■	■
Blush Rose F (257)	■	■	■	■	■	■
Smoky Mauve F (265)	■	■	■	■	■	■
Graphite F (253)	■	■	■	■	■	■
Jet F (280)	■	■	■	■	■	■
<b>Opal Colors</b>						
Yellow Opal F (231)	■	■	■	■	■	■
<b>Crystal Effects</b>						
<b>Transparent Effects</b>						
Crystal AB F (001 AB)	■	■	■	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■	■	■	■
<b>Metallic Effects</b>						
Crystal Light Chrome F (001 LTCH)	■	■	■	■	■	■
Crystal Metallic Sunshine F (001 METSH)	■	■	■	■	■	■
Crystal Scarabaeus Green*** F (001 SCGR)	■	■	■	■	■	■
<b>Crystal Lacquer<sup>PRO</sup></b>						
Crystal Powder Blue (001 L104)	■	■	■	■	■	■
Crystal Powder Green (001 L102)	■	■	■	■	■	■
Crystal Powder Rose (001 L103)	■	■	■	■	■	■
Crystal Powder Yellow (001 L101)	■	■	■	■	■	■
<b>Color Effects</b>						
<b>Metallic Effects</b>						
Jet Hematite F (280 HEM)	■	■	■	■	■	■

\*\*\* designed by Jean Paul Gaultier

<sup>1</sup> Art. 52 501 is not available with net-edge. When ordering one row with net-edge, art. 52 500 should be used.

# METAL TRIMMINGS

# FLAT BACK BANDINGS

55 000

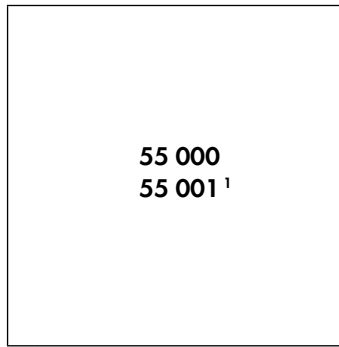


R 001-024  
 SS SS 20  
 M 05 M **100%**

55 001<sup>1</sup>



R 001  
 SS SS 20  
 M 10 M **100%**



55 000  
 55 001<sup>1</sup>

Color of Thread / Net-edge	012 / 112 / 212 Black	022 / 122 / 222 White	Color of Casing	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
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**Crystal**

Crystal F (001)

**Colors**

**Plain Colors**

Black Diamond F (215)

Blush Rose F (257)

Denim Blue F (266)

Fuchsia F (502)

Graphite F (253)

Greige F (284)

Jet F (280)

Light Colorado Topaz F (246)

Light Silk F (261)

Light Turquoise F (263)

Rose Peach F (262)

Siam F (208)

Smoky Mauve F (265)

Smoked Topaz F (220)

Vintage Rose F (263)

**Opal Colors**

Yellow Opal F (231)

**Crystal Effects**

**Transparent Effects**

Crystal AB F (001 AB)

Crystal Blue Shade F (001 BLSH)

Crystal Golden Shadow F (001 GSHA)

Crystal Luminous Green F (001 LUMG)

Crystal Silver Night F (001 SINI)

Crystal Silver Shade F (001 SSJA)

**Metallic Effects**

Crystal Iridescent Green F (001 IRIG)

Crystal Light Chrome F (001 LTCH)









Crystal Metallic Sunshine F (001 METSH)

Crystal Rose Gold F (001 ROGL)

Crystal Scarabaeus Green\*\*\* F (001 SCGR)

\*\*\* designed by Jean Paul Gaultier

<sup>2</sup> Art. 55 001 is not available with net-edge. When ordering one row with net-edge, art. 55 000 should be used.

55 000 55 001 <sup>1</sup>		<b>Color of Thread / Net-edge</b>		<b>Color of Casing</b>			
		012 / 112 / 212 Black	022 / 122 / 222 White	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
<b>Crystal Lacquer<sup>PRO</sup></b>							
 Crystal Powder Blue (001 L104)		■	■	■	■	■	■
 Crystal Powder Green (001 L102)		■	■	■	■	■	■
 Crystal Powder Rose (001 L103)		■	■	■	■	■	■
 Crystal Powder Yellow (001 L101)		■	■	■	■	■	■
 Crystal Dark Grey (001 L111S)		■	■	■	■	■	■
 Crystal Ivory Cream (001 L106S)		■	■	■	■	■	■
 Crystal Royal Blue (001 L110S)		■	■	■	■	■	■
<b>Color Effects</b>							
<b>Metallic Effects</b>							
 Jet Hematite F (280 HEM)		■	■	■	■	■	■

<sup>2</sup> Art. 55 001 is not available with net-edge. When ordering one row with net-edge, art. 55 000 should be used.

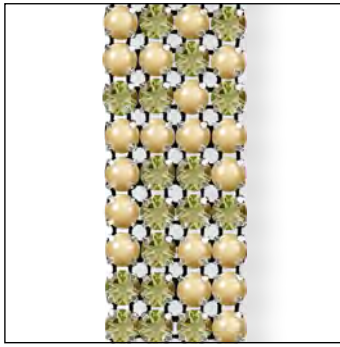


# METAL TRIMMINGS

# FLAT BACK BANDINGS

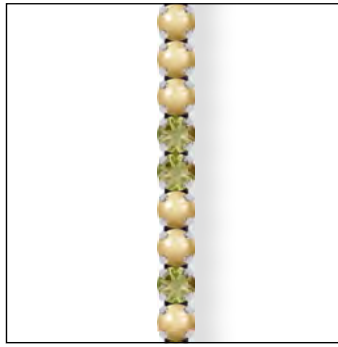
## ARTICLE EXPLANATION

**55 300** Flat Back Banding



<b>R</b> 001-024	
<b>SS</b> SS 16	
<b>M</b> 05 M	<b>100%</b>

**55 301** Flat Back Banding



<b>R</b> 001	
<b>SS</b> SS 16	
<b>M</b> 05 M	<b>100%</b>

<b>55 300</b>	<b>R</b>	<b>SS</b>	<b>M</b>	<b>100%</b>
Article number	Number of rows	Stone size	Minimum order quantity in meters (M)	% of actual size
	This article is available from 1 to 24 rows.			
<b>55 301</b>	<b>R</b>	<b>SS</b>	<b>M</b>	<b>100%</b>
Article number	Number of rows	Stone size	Minimum order quantity in meters (M)	% of actual size
	This article is available in 1 row.			

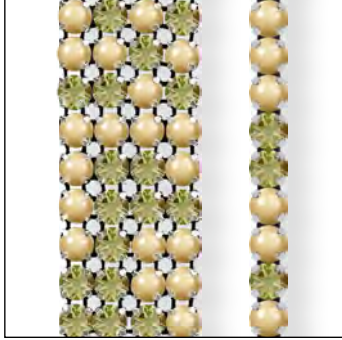
## ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION

<b>55 300 01</b>	<b>004</b>	<b>012</b>	<b>082</b>	<b>001</b>
Article number	3-digit code for number of rows	Color of thread (without net-edge, on 1 side/2 sides):	Color of casing	Color of crystals
01 1 color/stone 02 2 colors/stone		012 Black (without net-edge) 022 White (without net-edge) 112 Black (on 1 side) 212 Black (on 2 sides) 122 White (on 1 side) 222 White (on 2 sides)	081 Gold 082 Silver 086 Gun Metal 093 Rose Gold	Please see the respective product matrix for all available reference code.

Please note: Articles with 1 row are only available with one or two side net-edge. The articles 52 001, 52 501, 55 001 and 55 501, however, can be ordered without net-edge.

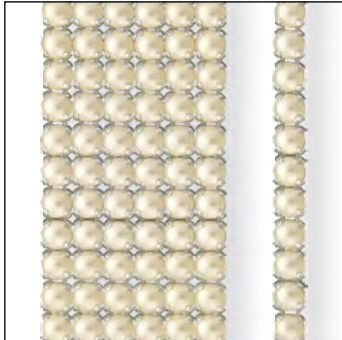
## AVAILABLE COMBINATIONS

Flat Back Banding is available in stone size SS 16 and in two different stones types: **Crystal** and **Cabochons**.<sup>1</sup> Mix all two stone types and their respective colors to create a unique new look.

**55 300 02, 55 301 02**

**Choose from two different stone types and their available colors to create your personal mix and achieve a unique look. Here are some examples of possible combinations:**

- 55300 02/004 012 001 LISH 266
- 55300 02/004 012 001 LUMG 001(C) GSHA

**55 300 01, 55 301 01****1 component**

- Choose one stone color type
- 55300 01/004 022 001(C) 291


















Please note that in the two-stone mixes, the stones will be placed randomly  
Samples are available from 0.5 m - 2.0 m.

<sup>1</sup> The color code for Cabochons includes a (C)

<p><b>55 300</b> <b>55 301<sup>1</sup></b></p>	<p><b>Color of Thread / Net-edge</b></p>	<p>012 / 112 / 212 Black</p>	<p>022 / 122 / 222 White</p>	<p><b>Color of Casing</b></p>	<p>081 Gold</p>	<p>082 Silver</p>	<p>086 Gun Metal</p>	<p>093 Rose Gold</p>	
<b>COLOR OF CRYSTALS</b>									
<b>Crystal</b>									
Crystal F (001)									
<b>Colors</b>									
<b>Plain Colors</b>									
Black Diamond F (215)									
Blush Rose F (257)									
Denim Blue F (266)									
Fuchsia F (502)									
Graphite F (253)									
Greige F (284)									
Jet F (280)									
Light Colorado Topaz F (246)									
Light Silk F (261)									
Light Turquoise F (263)									
Smoky Mauve F (265)									
Rose Peach F (262)									
Siam F (208)									
Smoked Topaz F (220)									
Vintage Rose F (263)									
<b>Opal Colors</b>									
Yellow Opal F (231)									
<b>Crystal Effects</b>									
<b>Transparent Effects</b>									
Crystal AB F (001 AB)									
Crystal Blue Shade F (001 BLSH)									
Crystal Golden Shadow F (001 GSHA)									
Crystal Luminous Green F (001 LUMG)									
Crystal Silver Night F (001 SINI)									
Crystal Silver Shade F (001 SSHA)									
<b>Metallic Effects</b>									
Crystal Iridescent Green F (001 IRIG)									
Crystal Light Chrome F (001 LTCH)									
Crystal Metallic Sunshine F (001 METSH)									
Crystal Rose Gold F (001 ROGL)									
Crystal Scarabaeus Green*** F (001 SCGR)									

\*\*\* designed by Jean Paul Gaultier

<sup>1</sup> Art. 55 301 is not available with net-edge. When ordering one row with net-edge, art. 55 300 should be used.

55 300 55 301 <sup>1</sup>		<b>Color of Thread / Net-edge</b>		<b>Color of Casing</b>			
		012 / 112 / 212 Black	022 / 122 / 222 White	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
<b>Crystal Lacquer<sup>PRO</sup></b>							
 Crystal Powder Blue (001 L104)		■	■	■	■	■	■
 Crystal Powder Green (001 L102)		■	■	■	■	■	■
 Crystal Powder Rose (001 L103)		■	■	■	■	■	■
 Crystal Powder Yellow (001 L101)		■	■	■	■	■	■
 Crystal Dark Grey (001 L111S)		■	■	■	■	■	■
 Crystal Ivory Cream (001 L106S)		■	■	■	■	■	■
 Crystal Royal Blue (001 L110S)		■	■	■	■	■	■
<b>Color Effects</b>							
<b>Metallic Effects</b>							
 Jet Hematite F (280 HEM)		■	■	■	■	■	■
<b>COLOR OF CABOCHONS</b>							
<b>Plain Colors</b>							
 Jet (280(C))		■	■	■	■	■	■
<b>Crystal Pearl Colors</b>							
 Crystal Creampearl (001(C) 291)		■	■	■	■	■	■
 Crystal Dark Grey Pearl (001(C) 617)		■	■	■	■	■	■
 Crystal Rosaline Pearl (001(C) 294)		■	■	■	■	■	■
 Crystal White Pearl (001(C) 650)		■	■	■	■	■	■
<b>Crystal Effects</b>							
<b>Transparent Effects</b>							
 Crystal Golden Shadow (001(C) GSHA)		■	■	■	■	■	■
 Crystal Nacre (001(C) 191)		■	■	■	■	■	■
<b>Metallic Effects</b>							
 Crystal Chrom V (001(C) CHRMV)		■	■	■	■	■	■
<b>Color Effects</b>							
<b>Metallic Effects</b>							
 Jet Hematite (280(C) HEM)		■	■	■	■	■	■

<sup>1</sup> Art. 55 301 is not available with net-edge. When ordering one row with net-edge, art. 55 300 should be used.

# METAL TRIMMINGS

# FLAT BACK BANDINGS

55 500

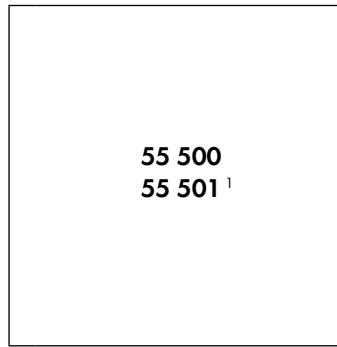


R 001-024  
 SS SS 12  
 M 10 M **100%**

55 501<sup>1</sup>



R 001  
 SS SS 12  
 M 10 M **100%**



55 500  
 55 501<sup>1</sup>

Color of Thread / Net-edge	012 / 112 / 212 Black	022 / 122 / 222 White	Color of Casing	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
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**Crystal**

Crystal F (001)

**Colors**

**Plain Colors**

Black Diamond F (215)

Blush Rose F (257)

Denim Blue F (266)

Fuchsia F (502)

Graphite F (253)

Greige F (284)

Jet F (280)

Light Colorado Topaz F (246)

Light Silk F (261)

Light Turquoise F (263)

Rose Peach F (262)

Siam F (208)

Smoky Mauve F (265)

Smoked Topaz F (220)

Vintage Rose F (263)

**Opal Colors**

Yellow Opal F (231)

**Crystal Effects**

**Transparent Effects**

Crystal AB F (001 AB)

Crystal Blue Shade F (001 BLSH)

Crystal Golden Shadow F (001 GSHA)

Crystal Luminous Green F (001 LUMG)

Crystal Silver Night F (001 SINI)

Crystal Silver Shade F (001 SSCHA)

**Metallic Effects**

Crystal Iridescent Green F (001 IRIG)

Crystal Light Chrome F (001 LTCH)









Crystal Metallic Sunshine F (001 METSH)

Crystal Rose Gold F (001 ROGL)

Crystal Scarabaeus Green\*\*\* F (001 SCGR)

\*\*\* designed by Jean Paul Gaultier

<sup>1</sup> Art. 55 501 is not available with net-edge. When ordering one row with net-edge, art. 55 500 should be used.

55 500 55 501 <sup>1</sup>		Color of Thread / Net-edge					
		012 / 112 / 212 Black	022 / 122 / 222 White	Color of Casing			
				081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
<b>Crystal Lacquer<sup>PRO</sup></b>							
	Crystal Powder Blue (001 L104)	■	■	■	■	■	■
	Crystal Powder Green (001 L102)	■	■	■	■	■	■
	Crystal Powder Rose (001 L103)	■	■	■	■	■	■
	Crystal Powder Yellow (001 L101)	■	■	■	■	■	■
	Crystal Dark Grey (001 L111S)	■	■	■	■	■	■
	Crystal Ivory Cream (001 L106S)	■	■	■	■	■	■
	Crystal Royal Blue (001 L110S)	■	■	■	■	■	■
<b>Color Effects</b>							
<b>Metallic Effects</b>							
	Jet Hematite F (280 HEM)	■	■	■	■	■	■



ARTICLE EXPLANATION

**52 300**



<b>R</b>	001-024
<b>SS</b>	SS 18
<b>M</b>	05 M <b>100%</b>

<b>52 300</b>	<b>R</b>	<b>SS</b>	<b>M</b>	<b>100%</b>
Article number	Number of rows	Stone size	Minimum order quantity in meters (M)	% of actual size
	This article is available from 1 to 24 rows			

ORDERING EXAMPLE  
& PRODUCT VARIETY EXPLANATION

<b>52 300</b>	<b>001</b>	<b>012</b>	<b>082</b>	<b>001</b>
Article number	3-digit code for number of rows	Color of thread (without net-edge, on 1 side/2 sides): 012 Black (without net-edge) 022 White (without net-edge) 112 Black (on 1 side) 212 Black (on 2 sides) 122 White (on 1 side) 222 White (on 2 sides)	Color of casing  081 Gold 082 Silver 086 Gun Metal 093 Rose Gold	Color of crystals  Please see the respective product matrix for all available reference code.

# METAL TRIMMINGS

# SPIKE BANDINGS

## 52 300



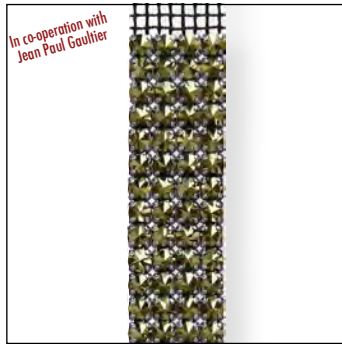
R 001-024  
 SS SS 18  
 M 05 M 100%

## 52 301<sup>1</sup>



R 001  
 SS SS 18  
 M 10 M 100%

## 52 400



R 001-024  
 SS PP 24  
 M 05 M 100%

## 52 401<sup>1</sup>



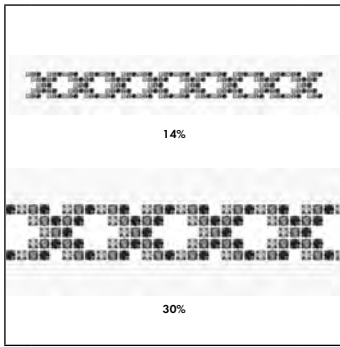
R 001  
 SS PP 24  
 M 10 M 100%

<b>52 300</b> <b>52 301<sup>1</sup></b> <b>52 400</b> <b>52 401<sup>1</sup></b>	<b>Color of Thread / Net-edge</b>	012 / 112 / 212 Black	022 / 122 / 222 White	<b>Color of Casing</b>	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
<b>Crystal Effects</b>								
<b>Metallic Effects</b>								
Crystal Chrom (001 CHR)								
Crystal Dorado (001 DOR)								
Crystal Metallic Blue (001 METBL)								
Crystal Metallic Light Gold (001 MLGLD)								
Crystal Rose Gold (001 ROGL)								
<b>Color Effects</b>								
<b>Metallic Effects</b>								
Jet Hematite (280 HEM)								
Jet Nut (280 NUT)								

<sup>1</sup> Art. 52 301 and 52 401 are not available with net-edge. When ordering one row with net-edge, art. 52 300 (for 52 301) or 52 400 (for 52 401) should be used.

ARTICLE EXPLANATION

**52 114**



<b>C</b>	086-280HEM/215/001
<b>E</b>	CH SS18/SS18/SS18
<b>S</b>	~280x25
<b>M</b>	10 PCS

<b>52 114</b>	<b>C</b>	<b>E</b>	<b>S</b>	<b>M</b>	<b>40%</b>
Article number	Color assortment	Elements and stone sizes	Motif size in mm without net-edge	Minimum order quantity in pieces (PCS)	% of actual size
		This product is a Chaton Motif (CH). For details please refer to the sizes overview at the end of this Collection.	Slight size deviations may occur, +/- 2% or +/- 8% depending on the motif		

ORDERING EXAMPLE & PRODUCT VARIETY EXPLANATION

<b>52 114</b>	<b>001</b>	<b>422</b>	<b>086</b>	<b>280 HEM</b>
Article number	3-digit code for number of rows	Color of thread & net-edge	Color of casing	Crystal color corresponding to element 1; color of the most frequently used element in the motif. Please see the respective product matrix for all available reference code.
	Always 001	Chaton Motifs by piece. Chaton Motifs by meter.	081 Gold 082 Silver 086 Gun Metal 093 Rose Gold	
		Please see the respective product tables for all available net-edge options.		

<b>215</b>	<b>001</b>
Crystal color corresponding to element 2; color of the second most frequently used element in the motif	Crystal color corresponding to element 3; color of the third most frequently used element in the motif

## METAL TRIMMINGS

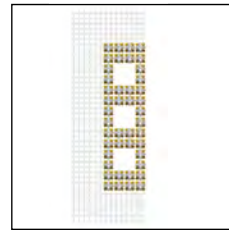
## CHATON & FLAT BACK MOTIFS

### AVAILABLE OPTIONS WITH NET-EDGE

Depending on the motif, Chaton and Flat Back Motifs can be ordered with net-edge on 0, 1, 2, 3, or 4 sides.<sup>1</sup> Please see the respective product matrix for all available options and tolerances.



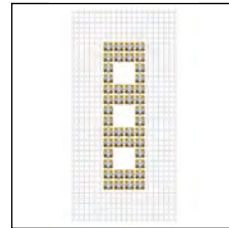
122  
White net-edge  
on one side



322  
White net-edge  
on three sides



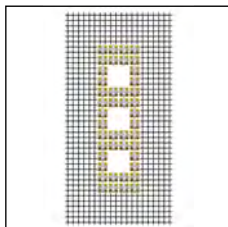
222  
White net-edge  
on two sides



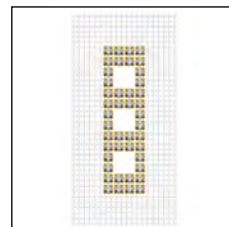
422  
White net-edge  
on four sides

### AVAILABLE THREAD / NET-EDGE & CASING COLORS

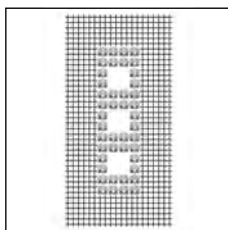
Chaton and Flat Back Motifs are available in four different casing colors and can be combined with two different thread/net-edge colors. Please see the respective product matrix for all available options.



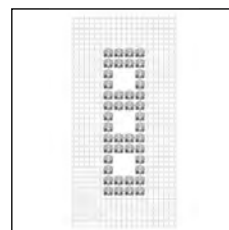
412 081  
Black thread  
& net-edge  
on four sides,  
gold colored  
casing



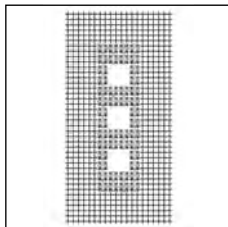
422 081  
White thread  
& net-edge  
on four sides,  
gold colored  
casing



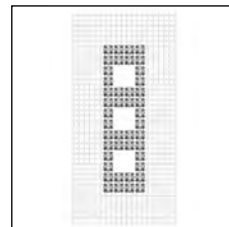
412 082  
Black thread  
& net-edge  
on four sides,  
silver casing



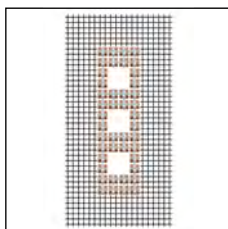
422 082  
White thread  
& net-edge  
on four sides,  
silver casing



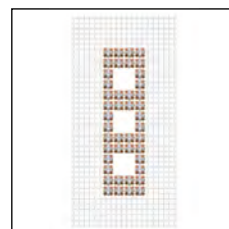
412 086  
Black thread  
& net-edge  
on four sides,  
gun metal  
casing



422 086  
White thread  
& net-edge  
on four sides,  
gun metal  
casing



412 093  
Black thread  
& net-edge  
on four sides,  
rose gold  
casing



422 093  
White thread  
& net-edge  
on four sides,  
rose gold  
casing

<sup>1</sup> Please note: depending on the motif, Chaton and Flat Back Motifs by the metre are only available with net-edge on none, one, or two sides.

52 100 onwards		Color of Thread / Net-edge		Color of Casing			
		012 / 112 / 212 Black	022 / 122 / 222 White	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
<b>Crystal</b>							
Crystal F (001)		■	■	■	■	■	■
<b>Colors</b>							
<b>Plain Colors</b>							
Black Diamond F (215)		■	■	■	■	■	■
Blush Rose F (257) <sup>1</sup>		■	■	■	■	■	■
Jet F (280) <sup>1</sup>		■	■	■	■	■	■
Smoky Mauve F (265) <sup>1</sup>		■	■	■	■	■	■
<b>Crystal Effects</b>							
<b>Transparent Effects</b>							
Crystal AB F (001 AB)		■	■	■	■	■	■
Crystal Golden Shadow F (001 GSHA) <sup>1</sup>		■	■	■	■	■	■
<b>Metallic Effects</b>							
Crystal Light Chrome F (001 LTCH) <sup>1</sup>		■	■	■	■	■	■
Crystal Metallic Sunshine F (001 METSH) <sup>1</sup>		■	■	■	■	■	■
Crystal Scarabaeus Green*** F (001 SCGR) <sup>1</sup>		■	■	■	■	■	■
<b>Crystal Lacquer<sup>PRO</sup></b>							
Crystal Powder Blue (001 L104) 1		■	■	■	■	■	■
Crystal Powder Green (001 L102) 1		■	■	■	■	■	■
Crystal Powder Rose (001 L103) 1		■	■	■	■	■	■
Crystal Powder Yellow (001 L101) 1		■	■	■	■	■	■
<b>Color Effects</b>							
<b>Metallic Effects</b>							
Jet Hematite F (280 HEM) <sup>1</sup>		■	■	■	■	■	■

\*\*\* designed by Jean Paul Gaultier  
<sup>1</sup> only available for stone size PP 24

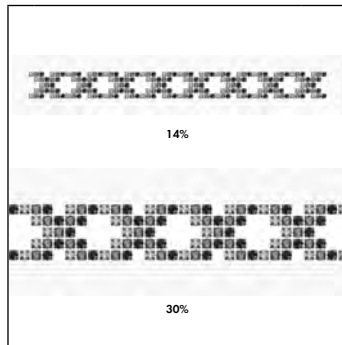
METAL TRIMMINGS

CHATON MOTIFS

STANDARD COLLECTION



**52 114**



**C** 086-280HEM/215/001  
**E** CH SS18/SS18/SS18  
**S** ~280x25  
**M** 10 PCS


















AVAILABLE OPTIONS WITH NET-EDGE

Article Number	1 Side	2 Sides	3 Sides	4 Sides	Tolerance
52 114	112 Black / 122 White	212 Black / 222 White	312 Black / 322 White	412 Black / 422 White	+/- 8%



<p><b>55 100</b> onwards</p>	<p><b>Color of Thread / Net-edge</b></p>	<p>012 / 112 / 212 Black</p>	<p>022 / 122 / 222 White</p>	<p><b>Color of Casing</b></p>	<p>081 Gold</p>	<p>082 Silver</p>	<p>086 Gun Metal</p>	<p>093 Rose Gold</p>
<p><b>COLOR OF CRYSTALS</b></p>								
<p><b>Crystal</b></p>								
<p>Crystal F (001)</p>	■	■	■	■	■	■	■	■
<p><b>Colors</b></p>								
<p><b>Plain Colors</b></p>								
<p>Black Diamond F (215)</p>	■	■	■	■	■	■	■	■
<p>Blush Rose F (257)</p>	■	■	■	■	■	■	■	■
<p>Denim Blue F (266)</p>	■	■	■	■	■	■	■	■
<p>Fuchsia F (502)</p>	■	■	■	■	■	■	■	■
<p>Greige F (284)</p>	■	■	■	■	■	■	■	■
<p>Jet F (280)</p>	■	■	■	■	■	■	■	■
<p>Light Colorado Topaz F (246)</p>	■	■	■	■	■	■	■	■
<p>Light Silk F (261)</p>	■	■	■	■	■	■	■	■
<p>Light Turquoise F (263)</p>	■	■	■	■	■	■	■	■
<p>Smoky Mauve F (265)</p>	■	■	■	■	■	■	■	■
<p>Rose Peach F (262)</p>	■	■	■	■	■	■	■	■
<p>Siam F (208)</p>	■	■	■	■	■	■	■	■
<p>Smoked Topaz F (220)</p>	■	■	■	■	■	■	■	■
<p>Vintage Rose F (263)</p>	■	■	■	■	■	■	■	■
<p><b>Crystal Effects</b></p>								
<p><b>Transparent Effects</b></p>								
<p>Crystal AB F (001 AB)</p>	■	■	■	■	■	■	■	■
<p>Crystal Blue Shade F (001 BLSH)</p>	■	■	■	■	■	■	■	■
<p>Crystal Golden Shadow F (001 GSHA)</p>	■	■	■	■	■	■	■	■
<p>Crystal Luminous Green F (001 LUMG)</p>	■	■	■	■	■	■	■	■
<p>Crystal Silver Night F (001 SINI)</p>	■	■	■	■	■	■	■	■
<p>Crystal Silver Shade F (001 SSHA)</p>	■	■	■	■	■	■	■	■
<p><b>Metallic Effects</b></p>								
<p>Crystal Iridescent Green F (001 IRIG)</p>	■	■	■	■	■	■	■	■
<p>Crystal Light Chrome F (001 LTCH)</p>	■	■	■	■	■	■	■	■
<p>Crystal Metallic Sunshine F (001 METSH)</p>	■	■	■	■	■	■	■	■
<p>Crystal Rose Gold F (001 ROGL)</p>	■	■	■	■	■	■	■	■
<p>Crystal Scarabaeus Green*** F (001 SCGR)</p>	■	■	■	■	■	■	■	■

\*\*\* designed by Jean Paul Gaultier

55 100 onwards		Color of Thread / Net-edge		Color of Casing			
		012 / 112 / 212 Black	022 / 122 / 222 White	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
<b>Crystal Lacquer<sup>PRO</sup></b>							
 Crystal Powder Blue (001 L104)		■	■	■	■	■	■
 Crystal Powder Green (001 L102)		■	■	■	■	■	■
 Crystal Powder Rose (001 L103)		■	■	■	■	■	■
 Crystal Powder Yellow (001 L101)		■	■	■	■	■	■
 Crystal Dark Grey (001 L111S)		■	■	■	■	■	■
 Crystal Ivory Cream (001 L106S)		■	■	■	■	■	■
 Crystal Royal Blue (001 L110S)		■	■	■	■	■	■
<b>Color Effects</b>							
<b>Metallic Effects</b>							
 Jet Hematite F (280 HEM)		■	■	■	■	■	■
<b>COLOR OF CABOCHONS</b>							
<b>Plain Colors</b>							
 Jet (280(C)) <sup>1</sup>		■	■	■	■	■	■
<b>Crystal Pearl Colors</b>							
 Crystal Creampearl (001(C) 291) <sup>1</sup>		■	■	■	■	■	■
 Crystal Dark Grey Pearl (001(C) 617) <sup>1</sup>		■	■	■	■	■	■
 Crystal Rosaline Pearl (001(C) 294) <sup>1</sup>		■	■	■	■	■	■
 Crystal White Pearl (001(C) 650) <sup>1</sup>		■	■	■	■	■	■
<b>Crystal Effects</b>							
<b>Transparent Effects</b>							
 Crystal Golden Shadow (001(C) GSHA) <sup>1</sup>		■	■	■	■	■	■
 Crystal Nacre (001(C) 191) <sup>1</sup>		■	■	■	■	■	■
<b>Metallic Effects</b>							
 Crystal Chrom V (001(C) CHRMV) <sup>1</sup>		■	■	■	■	■	■
<b>Color Effects</b>							
<b>Metallic Effects</b>							
 Jet Hematite (280(C) HEM) <sup>1</sup>		■	■	■	■	■	■

<sup>1</sup> only available for stone size SS16

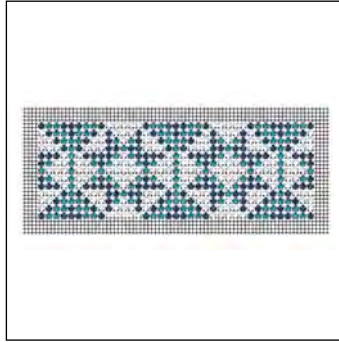
METAL TRIMMINGS

FLAT BACK MOTIFS

STANDARD COLLECTION

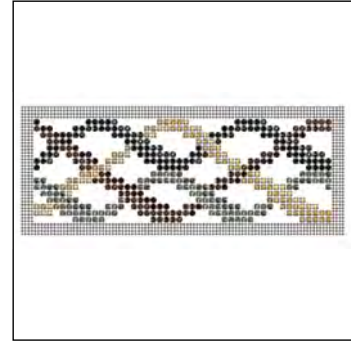


55 126



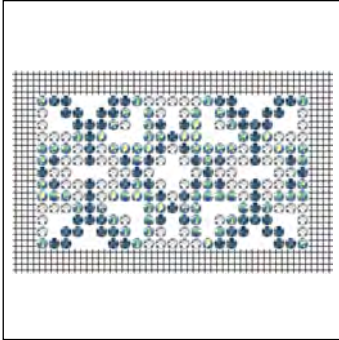
C	082-001/266/263	
E	FB SS20/SS20/SS20	
S	~182x64 (EXCL. NET-EDGE)	
M	10 PCS	20%

55 127



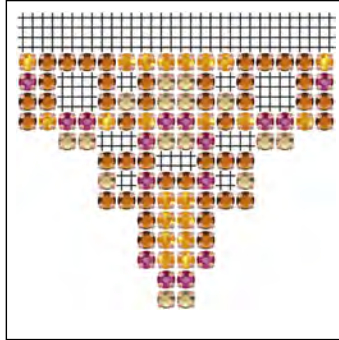
C	086-280/215/220/246/208/001GSHA/280HEM/001SINI	
E	FB SS20	
S	~231x80 (EXCL. NET-EDGE)	
M	10 PCS	17%

55 128



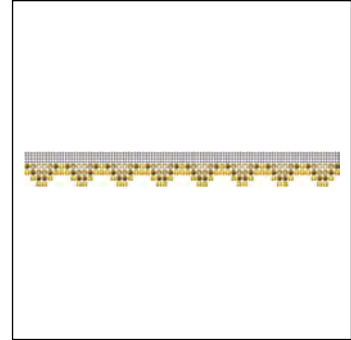
C	082-266/001/001IRIG	
E	SS20/SS20/SS20	
S	~115x65 (EXCL. NET-EDGE)	
M	10 PCS	31%

55 129



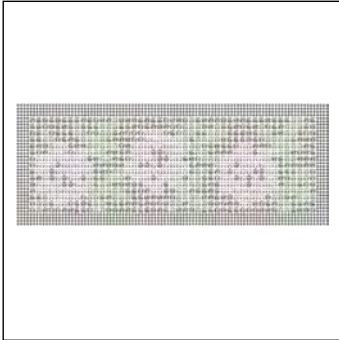
C	093-220/259/502/001GSHA	
E	SS20/SS20/SS20/SS20	
S	~80x65 (EXCL. NET-EDGE)	
M	10 PCS	52%

55 130



C	081-001METSH/001DOR/001GSHA/001	
E	SS20/SS20/SS20/SS20	
S	~276x20 (EXCL. NET-EDGE)	
M	10 PCS	15%

55 400



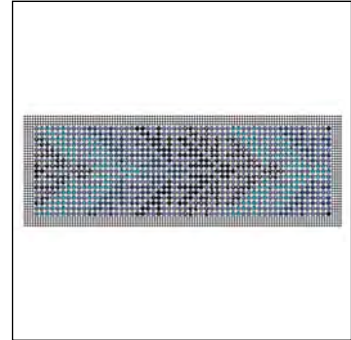
C	082-284/319/001PGREHFT/001PROSHFT/001191	
E	SS16/SS16/SS16CA/SS16CA/SS16CA	
S	~189x63 (EXCL. NET-EDGE)	
M	10 PCS	20%

55 622



C	086-253/263/001PBLUHFT/001IRIG/001LITCH/001SCGR	
E	SS12/SS12/SS12/SS12/SS12/SS12	
S	~196x91 (EXCL. NET-EDGE)	
M	10 PCS	20%

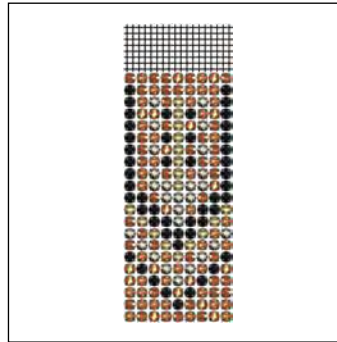
55 616



C	082-001BLSH/263/266/280HEM/280	
E	SS12/SS12/SS12/SS12/SS12	
S	~196x59 (EXCL. NET-EDGE)	
M	10 PCS	20%



55 620



<b>C</b>	086-001ROGL/280/001SSHA/246	
<b>E</b>	SS12/SS12/SS12/SS12	
<b>S</b>	~31x73 [EXCL. NET-EDGE]	
<b>M</b>	10 PCS	45%

AVAILABLE OPTIONS WITH NET-EDGE

Article Number	1 Side	2 Sides	3 Sides	4 Sides	Tolerance
55 126	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%
55 127				4 12 Black / 422 White	+/- 8%
55 128	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%
55 129	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%
55 130	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%
55 400	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%
55 616	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%
55 620	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%
55 622	1 12 Black / 122 White	2 12 Black / 222 White	3 12 Black / 322 White	4 12 Black / 422 White	+/- 8%

A special motif is any individual design created by the customer that differs to the Metal Trimmings Standard or Crystal Inspirations Collection. This service opens up an abundance of customization possibilities and enables you to profit from Swarovski's longstanding experience and design expertise. A range of customization options for existing motifs is available (see "Customization Possibilities" below). You can also submit design sketches that meet your special requirements – such as a brand image or an image for a particular sales campaign. This will then be made up according to your specifications using Computer Aided Design, which means that adjustments can be made easily according to your needs.

#### CUSTOMIZATION POSSIBILITIES

- Change of size of an existing motif
- Logos or brand names
- Creation of pieces or rows
- Up to nine colors/elements possible per Metal Trimming
- For thread- and net-edge options please see the respective matrix for all available options.

#### ORDERING PROCESS

Send your request with the drawing you wish to order to your nearest Swarovski sales office. Make sure you include all measurements for the desired motif. Please also indicate which product group your special motif applies to (Metal Trimmings). You will then receive a quotation including your article number, minimum order quantity, price, and the line drawing of your special motif in PDF format. Please contact your Swarovski sales office again if any changes need to be made. Your special motif will be produced and delivered following your confirmation.

#### PLEASE NOTE

Please always submit the drawing of your desired motif to represent it in the actual size you require. A small sketch, when enlarged to the desired size, will have blurred lines that will make it difficult to correctly reproduce. Pictures or drawings representing 100% size of the design or very good quality scans in JPG, BMP, or DXF format will ensure that we have clear data to work with. These can also be sent via email or on CD-ROM. If sending a sewing pattern, please include the whole pattern and not just cut-outs. When the sketch is submitted as a hard copy by fax or e-mail, please include a scale legend (e.g. copy/scan with ruler next to the drawing). This will ensure that the desired size of the motif can be identified.

Special productions are generally offered to all our customers if these are deemed to be feasible and comply with our General Terms and Conditions. Please note that ordering of a design does not grant exclusive production of this design to the customer.

ARTICLE EXPLANATION

**53 000**



<b>SS</b> SS 18
<b>M</b> 1,000 PCS   100%

<b>53 000</b>	<b>SS</b>	<b>M</b>	<b>100%</b>
Article number	Stone size	Minimum order quantity in pieces (PCS)	% of actual size

ORDERING EXAMPLE  
& PRODUCT VARIETY EXPLANATION

<b>53 000</b>	<b>082</b>	<b>001</b>
Article number	Color of casing	Color of crystals
	081 Gold 082 Silver 086 Gun Metal 088 Stainless Steel 093 Rose Gold	Please see the respective product matrix for all available reference code.

Please note that the Back Parts for Rivets must be ordered separately. Please see the respective product matrix for all available Back Parts on page 676.



# METAL TRIMMINGS

# METAL COMPONENTS

# RIVETS

## 53 000 Rivets

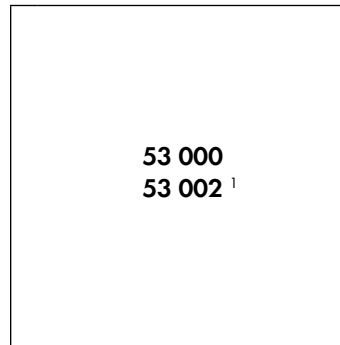


SS SS 18  
M 1,000 PCS 100%

## 53 002<sup>1</sup> Rivets



SS SS 18  
M 1,000 PCS 100%



53 000  
53 002<sup>1</sup>

Color of Casing

- 081 Gold
- 082 Silver
- 086 Gun Metal
- 088 Stainless Steel
- 093 Rose Gold

### Crystal

Crystal F (001)

### Colors

#### Plain Colors

Black Diamond F (215)

### Crystal Effects

#### Transparent Effects

Crystal AB F (001 AB)

Required Application Tools	Upper Die	Vacuum Adapter	Spare Part for Upper Die (insert) <sup>2</sup>	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet Casing	Lower Die for application without Back Part for Rivet Casing Color
							088 Stainless Steel
				Art. 9070/010	Art. 9070/012	Art. 9070/011	Art. 9040/015

## 53 000



SS 18

Art. 9040/005 M8	Art. 9040/023	Art. 9040/008
Art. 9040/014 M6 <sup>3</sup>	-	

## 53 002



SS 18 (short shank)

Art. 9040/005 M8	Art. 9040/023	Art. 9040/008
Art. 9040/014 M6 <sup>2</sup>	-	

<sup>1</sup> Please note that art. 53 002 was specially developed for an application without back part.

<sup>2</sup> The Spare Part (plastic insert) is integrated into the Upper Die as standard. It should be changed when it becomes worn.

<sup>3</sup> Tools with no Adapter (e.g. 9040/014 M6) can be screwed directly in a fly press. The fly press therefore must have the option of a vacuum directly through the shaft.

# METAL TRIMMINGS

# METAL COMPONENTS

# RIVETS

## 53 001 Rivets



SS SS 29  
M 500 PCS 100%

## 53 005 Rivets



SS SS 34  
M 500 PCS 100%

## 53 006 Rivets



SS SS 39  
M 300 PCS 100%

## 53 008 Rivets



SS PP 24  
M 500 PCS 100%

	Color of Casing				
	081 Gold	082 Silver	086 Gun Metal	088 Stainless Steel	093 Rose Gold
<b>53 001</b> <sup>1</sup>					
<b>53 005</b> <sup>1</sup>					
<b>53 006</b> <sup>1</sup>					
<b>53 008</b> <sup>1/2</sup>					
<b>Crystal</b>					
Crystal F (001)	■	■	■	■	■
<b>Colors</b>					
<b>Plain Colors</b>					
Amethyst F (204)	■	■	■	■	■
Black Diamond F (215)	■	■	■	■	■
Blush Rose F (257)	■	■	■	■	■
Denim Blue F (266)	■	■	■	■	■
Fuchsia F (502)	■	■	■	■	■
Graphite F (253) <sup>3</sup>	■	■	■	■	■
Greige F (284)	■	■	■	■	■
Jet F (280)	■	■	■	■	■
Light Colorado Topaz F (246)	■	■	■	■	■
Light Siam F (227)	■	■	■	■	■
Light Silk F (261)	■	■	■	■	■
Light Turquoise F (263)	■	■	■	■	■
Peridot F (214)	■	■	■	■	■
Rose F (209)	■	■	■	■	■
Sapphire F (206)	■	■	■	■	■
Siam F (208)	■	■	■	■	■
Smoky Mauve F (265)	■	■	■	■	■
Smoked Topaz F (220)	■	■	■	■	■
Tangerine F (259)	■	■	■	■	■
Topaz F (203)	■	■	■	■	■
Vintage Rose F (319)	■	■	■	■	■
<b>Opal Colors</b>					
Yellow Opal F (231) <sup>3</sup>	■	■	■	■	■
<b>Crystal Effects</b>					
<b>Transparent Effects</b>					
Crystal AB F (001 AB)	■	■	■	■	■
Crystal Blue Shade F (001 BLSH)	■	■	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■	■	■
Crystal Lilac Shadow F (001 LISH)	■	■	■	■	■
Crystal Luminous Green F (001 LUMG)	■	■	■	■	■
Crystal Paradise Shine F (001 PARSH)	■	■	■	■	■
Crystal Silver Night F (001 SINI)	■	■	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■	■	■	■

<sup>1</sup> For respective Back Parts please refer to the chapter "Metal Trimmings" (page 676).

<sup>2</sup> 53 008 is only available in stainless steel.

<sup>3</sup> Not available for article 53 005.

# METAL TRIMMINGS

# METAL COMPONENTS

# RIVETS

<p>53 001 <sup>1</sup></p> <p>53 005 <sup>1</sup></p> <p>53 006 <sup>1</sup></p> <p>53 008 <sup>1/2</sup></p>	<p><b>Color of Casing</b></p> <p>081 Gold</p> <p>082 Silver</p> <p>086 Gun Metal</p> <p>088 Stainless Steel</p> <p>093 Rose Gold</p>
---	--

**Metallic Effects**

	Crystal Iridescent Green F (001 IRIG)
	Crystal Light Chrome F (001 LTCH)
	Crystal Metallic Sunshine F (001 METSH)
	Crystal Rose Gold F (001 ROGL)
	Crystal Scarabaeus Green*** F (001 SCGR)

<p>53 001 <sup>1</sup></p> <p>53 005 <sup>1</sup></p> <p>53 006 <sup>1</sup></p> <p>53 008 <sup>1/2</sup></p>	<p><b>Color of Casing</b></p> <p>081 Gold</p> <p>082 Silver</p> <p>086 Gun Metal</p> <p>088 Stainless Steel</p> <p>093 Rose Gold</p>
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**Crystal Lacquer<sup>PRO</sup>**

	Crystal Powder Blue (001 L104)³
	Crystal Powder Green (001 L102)³
	Crystal Powder Rose (001 L103)³
	Crystal Powder Yellow (001 L101)³

**Color Effects**

**Metallic Effects**

	Jet Hematite F (280 HEM)
--	--------------------------

<b>Required Application Tools</b>	Upper Die	Vacuum Adapter	Spare Part for Upper Die (insert) <sup>4</sup>	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet Casing 088 Stainless Steel	Lower Die for application without Back Part for Rivet Casing Color 081 Gold 082 Silver 086 Gun Metal 093 Rose Gold
				Art. 9070/010	Art. 9070/012	Art. 9070/011	Art. 9040/015

## 53 001



Art. 9070/005 M8	Art. 9040/023	Art. 9070/008
Art. 9070/009 M6	-	

## 53 005



Art. 9040/064 M8	Art. 9040/023	Art. 9040/062
Art. 9040/063 M6	-	

## 53 006



Art. 9040/067 M8	Art. 9040/023	Art. 9040/065
Art. 9040/066 M6	-	

## 53 008



Art. 9040/083 M8	Art. 9040/023	Art. 9040/084
Art. 9040/085 M6	-	

\*\*\* designed by Jean Paul Gaultier

<sup>1</sup> For respective Back Parts please refer to the chapter "Metal Trimmings" (page 676).

<sup>2</sup> Art. 53 008 is only available in stainless steel.

<sup>3</sup> Laquer<sup>PRO</sup> Effects are not available for art. 53 005.

<sup>4</sup> The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

53 003 Rivet Flat Shaft



SS SS 29  
M 500 PCS 100%

<b>53 003</b>	<b>Color of Casing</b>	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
---------------	------------------------	----------	------------	---------------	---------------

<b>Crystal</b>				
<input type="checkbox"/>	Crystal F (001)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>Colors</b>				
<b>Plain Colors</b>				
<input type="checkbox"/>	Amethyst F (204)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Black Diamond F (215)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Blush Rose F (257)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Denim Blue F (266)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Fuchsia F (502)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Graphite F (253)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Greige F (284)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Jet F (280)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Light Colorado Topaz F (246)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Light Siam F (227)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Light Silk F (261)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Light Turquoise F (263)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Peridot F (214)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Rose F (209)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Sapphire F (206)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Siam F (208)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Smoky Mauve F (265)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Smoked Topaz F (220)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Tangerine F (259)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Topaz F (203)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Vintage Rose F (319)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>Opal Colors</b>				
<input type="checkbox"/>	Yellow Opal F (231)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

<b>53 003</b>	<b>Color of Casing</b>	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
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<b>Crystal Effects</b>				
<b>Transparent Effects</b>				
<input type="checkbox"/>	Crystal AB F (001 AB)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Blue Shade F (001 BLSH)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Golden Shadow F (001 GSHA)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Lilac Shadow F (001 LLSH)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Luminous Green F (001 LUMG)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Paradise Shine F (001 PARSH)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Silver Night F (001 SINI)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Silver Shade F (001 SSHA)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>Metallic Effects</b>				
<input type="checkbox"/>	Crystal Iridescent Green F (001 IRIG)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Light Chrome F (001 LTCH)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Metallic Sunshine F (001 METSH)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Rose Gold F (001 ROGL)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Scarabaeus Green*** F (001 SCGR)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>Crystal Lacquer<sup>PRO</sup></b>				
<input type="checkbox"/>	Crystal Powder Blue (001 L104)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Powder Green (001 L102)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Powder Rose (001 L103)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	Crystal Powder Yellow (001 L101)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<b>Color Effects</b>				
<b>Metallic Effects</b>				
<input type="checkbox"/>	Jet Hematite (280 HEM)	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

\*\*\* designed by Jean Paul Gaultier

<b>Required Application Tools</b>	Upper Die	Vacuum Adapter	Spare Part for Upper Die (insert) <sup>1</sup>	Lower Die for application with Back Part:
				 53 007
				 Art. 9070/010 <sup>2</sup>

**53 003**



Art. 9070/005 M8	Art. 9040/023	Art. 9070/008
-	-	

<sup>1</sup> The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

<sup>2</sup> 53 003 is developed for ring rolling application and is self backing. The rivet can be applied using automatic and semi-automatic machines as well as with a fly press and therefore use Lower Die 9070/010 without any back part (53 007).

# METAL TRIMMINGS

# METAL COMPONENTS

# SQUARE RIVETS

## 53 500 Square Rivets



SS 4 mm  
M 500 PCS 100%

## 53 501 Square Rivets

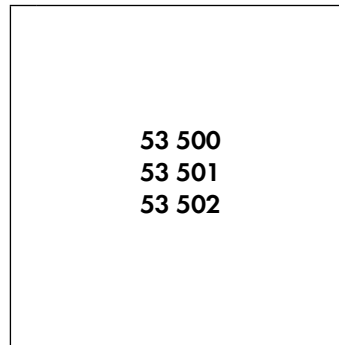


SS 6 mm  
M 300 PCS 100%

## 53 502 Square Rivets



SS 8 mm  
M 300 PCS 100%



Color of Casing	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
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### Crystal

Crystal F (001)

### Colors

#### Plain Colors

Black Diamond F (215)

Graphite F (253)

Greige F (284)

Jet F (280)

Smoky Mauve F (265)

#### Opal Colors

Yellow Opal F (231)

### Crystal Effects

#### Transparent Effects

Crystal AB F (001 AB)

Crystal Golden Shadow F (001 GSHA)

Crystal Paradise Shine F (001 PARSH)

Crystal Silver Shade F (001 SSHA)

#### Metallic Effects

Crystal Iridescent Green F (001 IRIG)

Crystal Metallic Sunshine F (001 METSH)

Crystal F (001)	■	■	■	■
Black Diamond F (215)	■	■	■	■
Graphite F (253)	■	■	■	■
Greige F (284)	■	■	■	■
Jet F (280)	■	■	■	■
Smoky Mauve F (265)	■	■	■	■
Yellow Opal F (231)	■	■	■	■
Crystal AB F (001 AB)	■	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■	■
Crystal Paradise Shine F (001 PARSH)	■	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■	■	■
Crystal Iridescent Green F (001 IRIG)	■	■	■	■
Crystal Metallic Sunshine F (001 METSH)	■	■	■	■

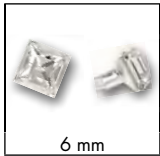
Required Application Tools	Upper Die	Vacuum Adapter	Spare Part for Upper Die (insert) <sup>1</sup>	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet
				 53 007	 53 009	Casing Color 081 Gold 082 Silver 086 Gun Metal 093 Rose Gold
				 Art. 9070/010	 Art. 9070/012	 Art. 9040/015

**53 500**



Art. 9040/106	Art. 9040/105	-
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**53 501**

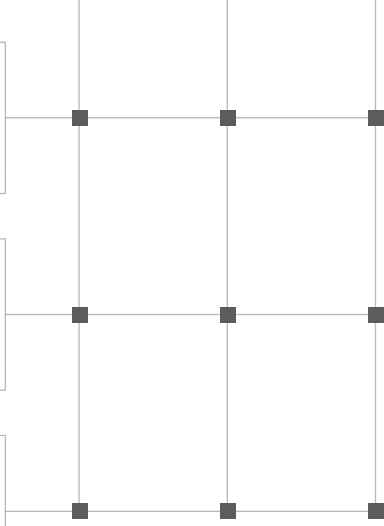


Art. 9040/107	Art. 9040/105	-
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**53 502**



Art. 9040/108	Art. 9040/105	-
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<sup>1</sup> The Spare Part (plastic insert) is integrated into the Upper Die as standard. It should be changed when it becomes worn.

# METAL TRIMMINGS

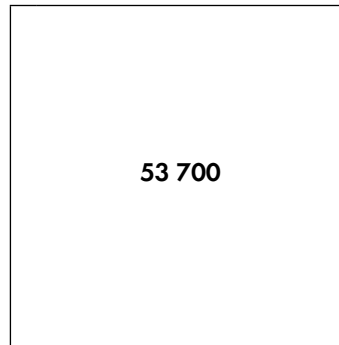
# METAL COMPONENTS

# STAR RIVETS

## 53 700 Star Rivets



SS 10 mm  
M 300 PCS 100%



Color of Casing
081 Gold
082 Silver
086 Gun Metal
093 Rose Gold

<b>Crystal</b>				
Crystal F (001)	■	■	■	■
<b>Colors</b>				
<b>Plain Colors</b>				
Jet F (280)	■	■	■	■
<b>Crystal Effects</b>				
<b>Transparent Effects</b>				
Crystal AB F (001 AB)	■	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■	■	■

Required Application Tools	Upper Die	Vacuum Adapter	Spare Part for Upper Die (insert) <sup>1</sup>	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet Casing Color
					53 007	53 009
				Art. 9070/010	Art. 9070/012	Art. 9040/015

## 53 700



Art. 9040/112	Art. 9040/105	Art. 9040/113	■	■	■
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<sup>1</sup> The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.



METAL TRIMMINGS

METAL COMPONENTS

SPIKE RIVETS

53 010 Spike Rivets



SS SS 29  
M 144 PCS 100%

53 011 Spike Rivets

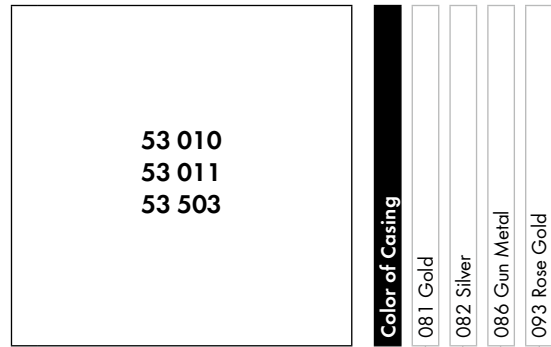


SS SS 39  
M 144 PCS 100%

53 503 Spike Rivets



SS 8 mm  
M 144 PCS 100%



Color of Casing	081 Gold	082 Silver	086 Gun Metal	093 Rose Gold
<b>Crystal Effects</b>				
<b>Metallic Effects</b>				
Crystal Chrom (001 CHRM)				
Crystal Dorado (001 DOR)				
Crystal Metallic Blue (001 METBL)				
Crystal Metallic Light Gold (001 MGLD)				
Crystal Rose Gold (001 ROGL)				
<b>Color Effects</b>				
<b>Metallic Effects</b>				
Jet Hematite (280 HEM)				
Jet Nut (280 NUT)				

Required Application Tools	Upper Die	Vacuum Adapter	Spare Part for Upper Die (insert) <sup>1</sup>	Lower Die for application with Back Part:	Lower Die for application with Back Part:	Lower Die for application without Back Part for Rivet
						
						

Casing Color  
 081 Gold  
 082 Silver  
 086 Gun Metal  
 093 Rose Gold

**53 010**



Art. 9040/123	Art. 9040/105	Art. 9040/124
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**53 011**

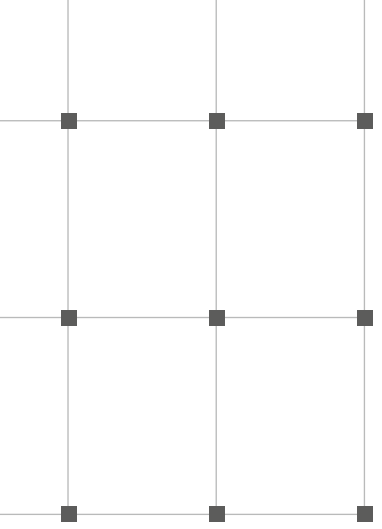


Art. 9040/125	Art. 9040/105	Art. 9040/126
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**53 503**



Art. 9040/127	Art. 9040/105	Art. 9040/128
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<sup>1</sup> The Spare Part (plastic insert) is incorporated into the Upper Die as standard. It should be changed when it becomes worn.

METAL TRIMMINGS

METAL COMPONENTS

BACK PARTS FOR RIVETS

53 007

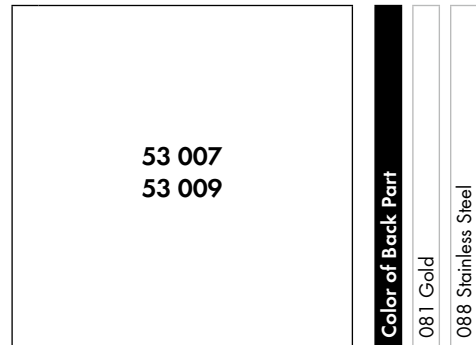


M 1,000 PCS 100%

53 009



M 1,000 PCS 100%



Rivets (Color of Casing)		Color of Back Part	
		081 Gold	088 Stainless Steel
53 000 (081/082/086)		■	■
53 000 (088)			■
53 001 (081/082/086)		■	■
53 001 (088)			■
53 005 (081/082/086)		■	■
53 005 (088)			■
53 006 (081/082/086)		■	■
53 006 (088)			■
53 010 (081/082/086)		■	■
53 011 (081/082/086)		■	■
53 500 (081/082/086)		■	■
53 501 (081/082/086)		■	■
53 502 (081/082/086)		■	■
53 503 (081/082/086)		■	■
53 700 (081/082/086)		■	■

ORDERING EXAMPLE  
& PRODUCT VARIETY EXPLANATION

53 007

Article number

081

Color of casing

081 Gold  
088 Stainless Steel

METAL TRIMMINGS

METAL COMPONENTS

ROSE MONTÉES

53 100 Rose Montées



SS SS 12  
M 1,440 PCS 100%

53 102 Rose Montées

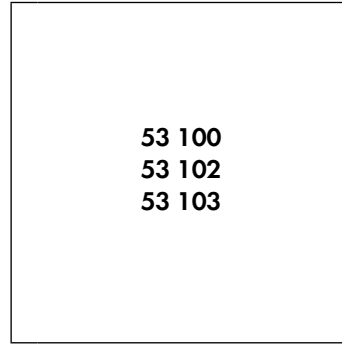


SS SS 16  
M 1,440 PCS 100%

53 103 Rose Montées



SS SS 30  
M 720 PCS 100%



Color of Casing

082 Silver

086 Gun Metal

093 Rose Gold

Crystal

Crystal F (001)

Colors

Plain Colors

Amethyst F (204)

Black Diamond F (215)

Blush Rose F (257)

Dark Indigo F (288)

Denim Blue F (266)

Fuchsia F (502)

Graphite F (253)

Greige F (284)

Jet F (280)

Light Colorado Topaz F (246)

Light Siam F (227)

Light Silk F (261)

Light Turquoise F (263)

Peridot F (214)

Rose F (209)

Sapphire F (206)

Siam F (208)

Smoky Mauve F (265)

Tangerine F (259)

Topaz F (203)

Vintage Rose F (319)

Opal Colors

Yellow Opal F (231)

Crystal Effects

Transparent Effects

Crystal AB F (001 AB)

Crystal Blue Shade F (001 BLSH)

Crystal Golden Shadow F (001 GSHA)

Crystal Luminous Green F (001 LUMG)

Crystal Paradise Shine F (001 PARSH)

Crystal Silver Night F (001 SINI)

Crystal Silver Shade F (001 SSHA)

53 100 53 102 53 103			
	Color of Casing		
	082 Silver	086 Gun Metal	093 Rose Gold
<b>Metallic Effects</b>			
Crystal Iridescent Green F (001 IRIG)	■	■	■
Crystal Light Chrome F (001 LTCH)	■	■	■
Crystal Metallic Sunshine F (001 METSH)	■	■	■
Crystal Rose Gold F (001 ROGL)	■	■	■
Crystal Scarabaeus Green*** F (001 SCGR)	■	■	■
<b>Crystal Lacquer<sup>PRO</sup></b>			
Crystal Powder Blue (001 L104)	■	■	■
Crystal Powder Green (001 L102)	■	■	■
Crystal Powder Rose (001 L103)	■	■	■
Crystal Powder Yellow (001 L101)	■	■	■

\*\*\* designed by Jean Paul Gaultier

53 200 Chaton Montées



SS PP 31  
M 1,440 PCS 100%

53 201 Chaton Montées<sup>1</sup>



SS SS 18  
M 1,440 PCS 100%

53 203 Chaton Montées



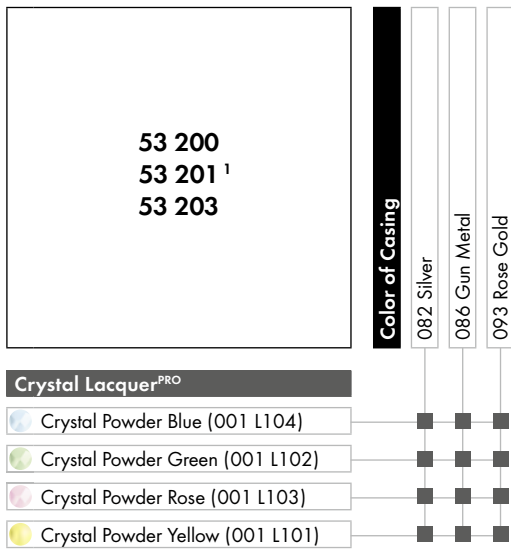
SS SS 29  
M 720 PCS 100%

53 200  
53 201<sup>1</sup>  
53 203

**Color of Casing**  
082 Silver  
086 Gun Metal  
093 Rose Gold

Crystal	082 Silver	086 Gun Metal	093 Rose Gold
Crystal F (001)	■	■	■
<b>Colors</b>			
<b>Plain Colors</b>			
Amethyst F (204)	■	■	■
Black Diamond F (215)	■	■	■
Blush Rose F (257)	■	■	■
Denim Blue F (266)	■	■	■
Fuchsia F (502)	■	■	■
Graphite F (253) <sup>2</sup>	■	■	■
Greige F (284)	■	■	■
Light Colorado Topaz F (246)	■	■	■
Light Silk F (261)	■	■	■
Light Turquoise F (263)	■	■	■
Peridot F (214)	■	■	■
Sapphire F (206)	■	■	■
Siam F (208)	■	■	■
Smoky Mauve F (265)	■	■	■
Tangerine F (259)	■	■	■
Vintage Rose F (319)	■	■	■
<b>Opal Colors</b>			
Yellow Opal F (231) <sup>2</sup>	■	■	■
<b>Crystal Effects</b>			
<b>Transparent Effects</b>			
Crystal AB F (001 AB)	■	■	■
Crystal Blue Shade F (001 BLSH)	■	■	■
Crystal Golden Shadow F (001 GSHA)	■	■	■
Crystal Lilac Shadow F (001 LISH)	■	■	■
Crystal Luminous Green F (001 LUMG)	■	■	■
Crystal Paradise Shine F (001 PARSH)	■	■	■
Crystal Silver Night F (001 SINI)	■	■	■
Crystal Silver Shade F (001 SSHA)	■	■	■
<b>Metallic Effects</b>			
Crystal Iridescent Green F (001 IRIG)	■	■	■
Crystal Light Chrome F (001 LTCH)	■	■	■
Crystal Metallic Sunshine F (001 METSH)	■	■	■
Crystal Rose Gold F (001 ROGL)	■	■	■
Crystal Scarabaeus Green*** F (001 SCGR)	■	■	■

\*\*\* designed by Jean Paul Gaultier  
<sup>1</sup> Article 53 201 is only available in following colors: Crystal, Crystal AB and Black Diamond.  
<sup>2</sup> Only available for article 53 203



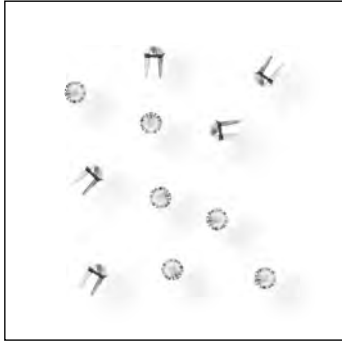
<sup>1</sup> Article 53 201 is only available in following colors: Crystal, Crystal AB and Black Diamond.

METAL TRIMMINGS

METAL COMPONENTS

ROSE PINS

53 301 Rose Pins



SS SS 10  
M 1,440 PCS 100%

53 302 Rose Pins



SS SS 16  
M 1,440 PCS 100%

53 303 Rose Pins

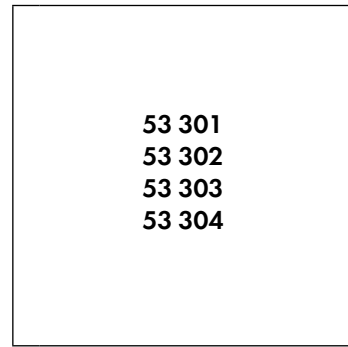


SS SS 20  
M 720 PCS 100%

53 304 Rose Pins



SS SS 34  
M 288 PCS 100%



Color of Casing

088 Stainless Steel

Crystal

Crystal (001)

Colors

Plain Colors

Black Diamond (215)

Denim Blue (266)

Greige (284)

Graphite F (253)

Jet (280)

Light Siam (227)

Rose (209)

Sapphire (206)

Opal Colors

Yellow Opal F (231)

Crystal Effects

Transparent Effects

Crystal AB (001 AB)

Crystal Blue Shade (001 BLSH)

Crystal Golden Shadow (001 GSHA)

Crystal Silver Night (001 SINI)

Crystal Silver Shade (001 SSHA)

Metallic Effects

Crystal Metallic Light Gold (001 MLGLD)

Crystal Rose Gold (001 ROGL)

Color Effects

Metallic Effects

Jet Hematite (280 HEM)

Jet Nut (280 NUT)



Required Application Tools	Upper Die	Spare Part <sup>1</sup>	Lower Die	Centering Aid
				

**53 301**



Art. 9040/090 M6	Art. 9040/094	Art. 9070/013	Art. 9070/017
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**53 302**



Art. 9040/091 M6	Art. 9040/095	Art. 9070/014	-
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**53 303**



Art. 9040/092 M6	Art. 9040/096	Art. 9070/014	-
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**53 304**



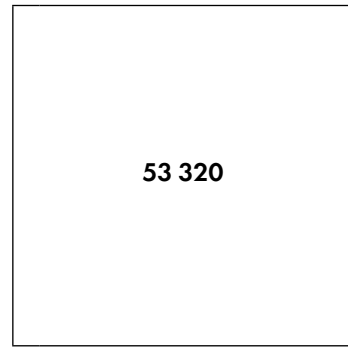
Art. 9040/093 M6	Art. 9040/097	Art. 9070/016	-
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<sup>1</sup> The Spare Part (plastic insert) is integrated into the Upper Die as standard. It should be changed when it becomes worn.

**53 320** Rhombus Pin



SS 10x6 mm  
 M 288 PCS 100%



**Color of Casing**  
 088 Stainless Steel

**Crystal**

Crystal (001)

**Colors**

**Plain Colors**

Black Diamond (215)

**Crystal Effects**

**Transparent Effects**

Crystal AB (001 AB)

Crystal Golden Shadow (001 GSHA)

Crystal Silver Shade (001 SSHA)

Required Application Tools	Upper Die	Vacuum Adapter	Spare Part	Lower Die	Centering Aid

**53 320**



Art. 9040/116	Art. 9040/105	Art. 9040/119	Art. 9070/021	Art. 9070/022
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METAL TRIMMINGS

METAL COMPONENTS

CRYSTAL STUD

53 730 Crystal Stud (long shaft)

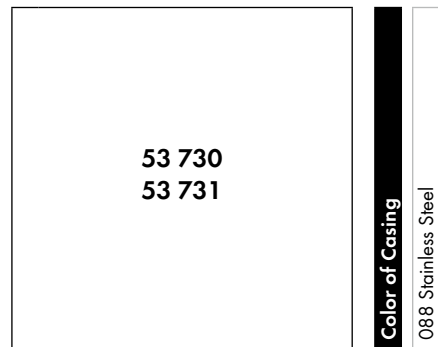


SS PP 24  
M 48 PCS 100%

53 731 Crystal Stud (short shaft)



SS PP 24  
M 48 PCS 100%



Color of Casing  
088 Stainless Steel

- Crystal**
- Crystal F (001)
- Colors**
- Plain Colors**
- Amethyst F (204)
- Black Diamond F (215)
- Denim Blue F (266)
- Jet F (280)
- Light Siam F (227)
- Peridot F (214)
- Rose F (209)
- Siam F (208)
- Smoked Topaz F (220)
- Crystal Effects**
- Transparent Effects**
- Crystal AB F (001 AB)
- Crystal Golden Shadow F (001 GSHA)

Required Application Tools	Upper Die	Lower Die	Buttonhole Punching Tool
			
	Art. 9040/120 M6	Art. 9040/121	Art. 9040/122

53 730



53 731



METAL TRIMMINGS